

ASSEMBLY INSTRUCTIONS

7/16" SHANK QUICK-CHANGE HOLE SAW ARBOR (49-56-9100)

ATTACHING HOLE SAW:

1. Insert the pilot bit through the back of the Hole Saw.
2. Screw the Hole Saw onto the arbor's thread; ensure hole saw is not bottomed out on threads.
3. Align the pins with holes on the back of the hole saw and push the collar upward to secure the hole saw in place. This prevents the Hole Saw from unscrewing/locking during use.
4. Tighten the nut securely to the back of the collar.
5. Insert shank into the drill's chuck.

REMOVING HOLE SAW:

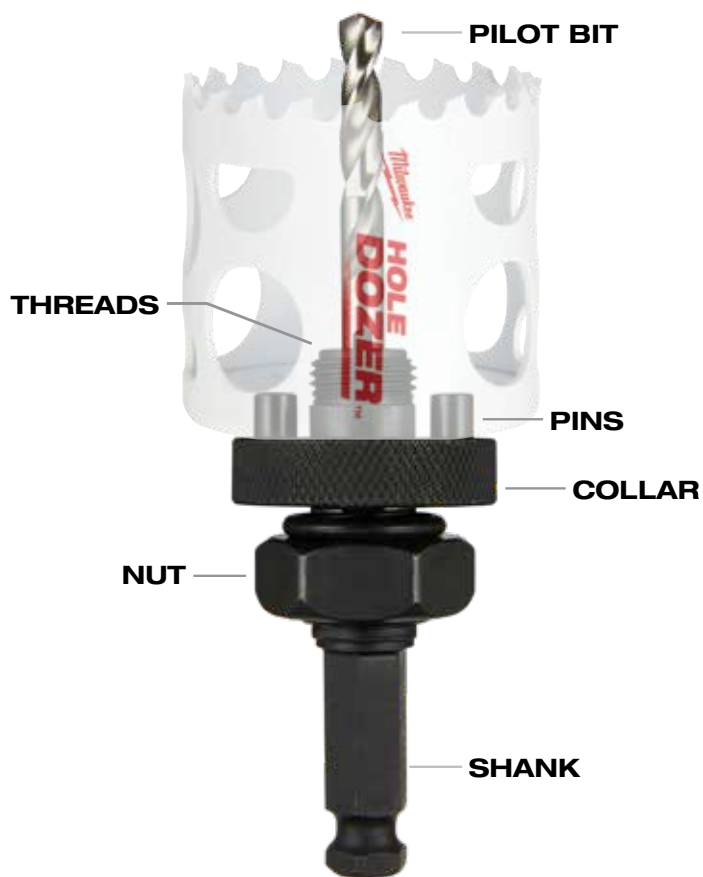
1. Unscrew the nut.
2. Pull the collar down.
3. Unscrew the Hole Saw from the arbor's threads.

CAUTION: HOLE SAW MAY BE HOT

REPLACE PILOT BIT:

1. Completely back the nut off the collar.
2. Push collar up, revealing set screw.
3. With a hex key, insert into set screw and turn counterclockwise to remove the set screw.
4. Replace with new pilot bit and using the hex key, tighten the set screw back into place.

Always pre-drill pilot hole before making a cut.



**FITS HS 1-1/4" & LARGER;
7/16" SHANK**

ASSEMBLY INSTRUCTIONS

3/8" SHANK ERGO QUICK-CHANGE HOLE SAW ARBOR (49-56-7250)

ATTACHING HOLE SAW:

1. Insert the pilot bit through the back of the Hole Saw.
2. Screw the Hole Saw onto the arbor's thread; ensure hole saw is not bottomed out on threads.
3. Align the pins with holes on the back of the hole saw and push the collar upward to secure the hole saw in place. This prevents the Hole Saw from unscrewing/locking during use.
4. Insert arbor into the drill's chuck.

REMOVING HOLE SAW:

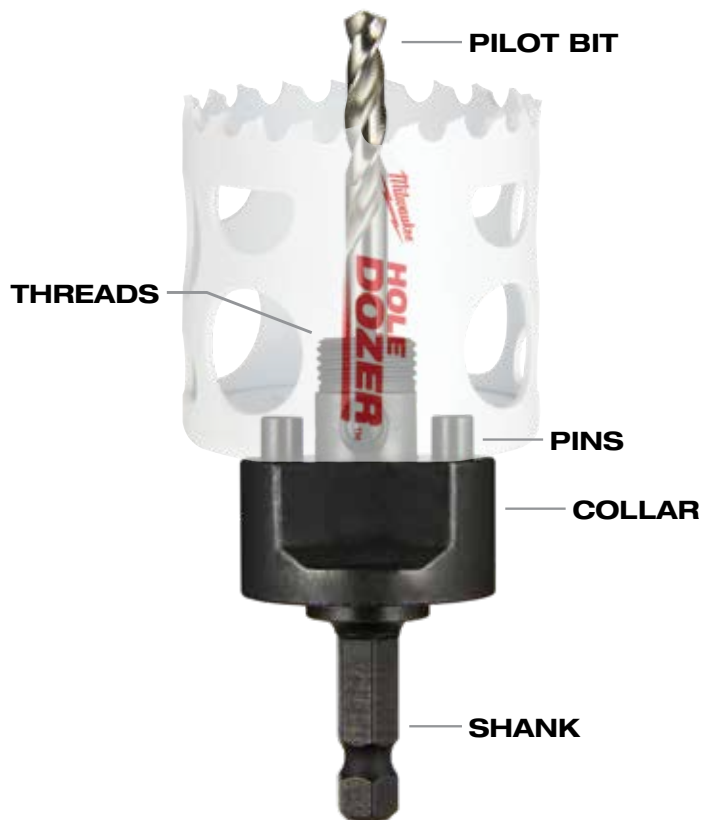
1. Push the collar down.
2. Unscrew the Hole Saw from the arbor's threads.

CAUTION: HOLE SAW MAY BE HOT

REPLACE PILOT BIT:

1. Push collar up, revealing set screw.
2. With a hex key, insert into set screw and turn counterclockwise to remove the set screw.
3. Replace with new pilot bit and using the hex key, tighten the set screw back into place.

Always pre-drill pilot hole before making a cut.



**FITS HS 1-1/4" & LARGER;
3/8" SHANK**

ASSEMBLY INSTRUCTIONS

3/8" SHANK SMALL HOLE SAW ARBOR (49-56-7010)

ATTACHING HOLE SAW:

1. Insert the pilot bit through the back of the Hole Saw.
2. Screw the Hole Saw onto the arbor's threads until tight.

REMOVING HOLE SAW:

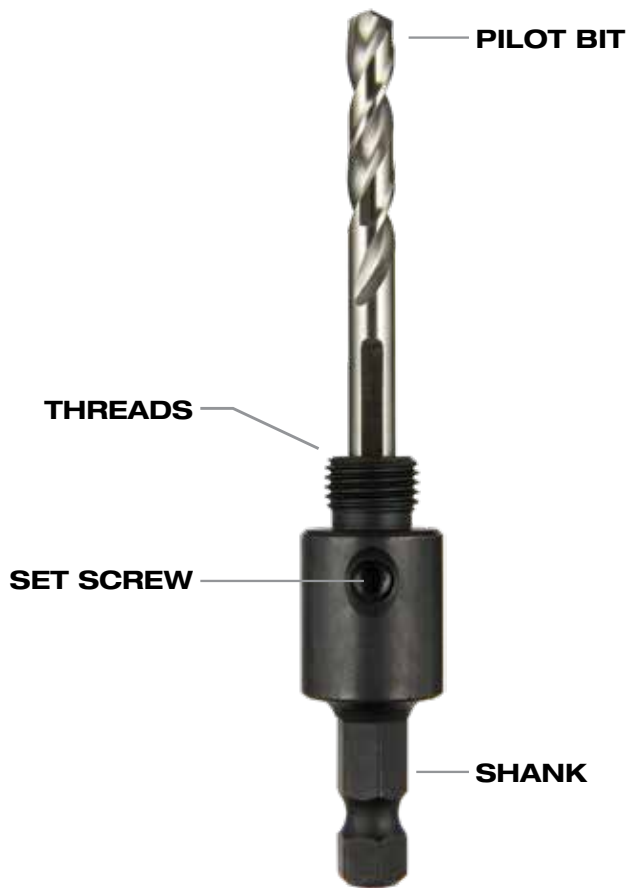
1. Unscrew the Hole Saw from the arbor's threads.
 - Due to the rotation of the drill, there is a possibility that the Hole Saw will become difficult to detach from the arbor. If this happens, use a wrench or pliers to detach.

CAUTION: HOLE SAW MAY BE HOT

REPLACE PILOT BIT:

1. With a hex key, insert into set screw and turn counterclockwise to remove the set screw.
2. Replace with new pilot bit and using the hex key, tighten the set screw back into place.

Always pre-drill pilot hole before making a cut.



**FITS HS UP TO 1-3/16";
3/8" SHANK**

ASSEMBLY INSTRUCTIONS

HOLE SAW ARBOR ADAPTER (49-56-6560)

HOW TO INSTALL ARBOR ADAPTER ON SMALL THREAD ARBOR:

1. Arbor adapters are intended to be attached to a Small Thread Arbor in order to use with hole saws up to 1-1/2".
2. Insert the pilot bit through the flat end of the Adapter.
3. Screw the Adapter onto the arbor's threads until tight.
4. Screw the hole saw onto the arbor adapter threads until tight.

